

Date: Tuesday, 10/2/2007 1:21:23 PM
 User: Kim Johnston

Process Sheet

46

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	: SADDLE KIT	
Job Number	34955				
Estimate Number	10943				
P.O. Number	JA		Part Number	: K10004	
This Issue	10/2/2007 S.O. No. N/A		Drawing Number	: K10004 REV C	
Prsht Rev.	NC		Project Number	: N/A	
First Issue	N/A		Drawing Revision	: C	
Previous Run	33557		Material	: N/A	
Written By			Due Date	: 11/15/2007 Qty: 4 Um: Each	
Checked & Approved By					
Comment	: Est: D 05.07.22 Reformat; Added D3428-3 per CHG003 K J/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :									
1.0	DC	DOCUMENT CONTROL	KS 07.10.15								
Comment: DOCUMENT CONTROL Photocopy bluefile and type labels per PPP K10004 for D205-594-011-013 CHG003											
2.0	D205641011	GHW Kit									
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) GHW Kit											
<table> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D205-641-011</td> <td>GHW Kit</td> <td>B33558 YX B35604 YX</td> </tr> </tbody> </table>				Qty	Part Number	Description	Batch	2	D205-641-011	GHW Kit	B33558 YX B35604 YX
Qty	Part Number	Description	Batch								
2	D205-641-011	GHW Kit	B33558 YX B35604 YX								
3.0	D2570	Bushing									
Comment: Qty.: 32.0000 Each(s)/Unit Total : 128.0000 Each(s) Bushing											
<table> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>32</td> <td>D2570</td> <td>Bushing</td> <td>B34811 10X B35130 118X</td> </tr> </tbody> </table>				Qty	Part Number	Description	Batch	32	D2570	Bushing	B34811 10X B35130 118X
Qty	Part Number	Description	Batch								
32	D2570	Bushing	B34811 10X B35130 118X								
4.0	D2968041	Tow Ring									
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Tow Ring											
<table> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D2968-041</td> <td>Tow Ring</td> <td>B31957</td> </tr> </tbody> </table>				Qty	Part Number	Description	Batch	2	D2968-041	Tow Ring	B31957
Qty	Part Number	Description	Batch								
2	D2968-041	Tow Ring	B31957								

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Drawing Name: SADDLE KIT

Job Number: 34955

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0 D34283

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Placard

Pick:

Qty	Part Number	Description	Batch
1	D3428-3	Placard	B31668

6.0 D5951

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
2	D5951	Saddle	B35033

7.0 D5953

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
2	D5953	Saddle	B35034

8.0 D5955

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
2	D5955	Saddle	B35035

2X B32302 1X

9.0 D5957

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
2	D5957	Saddle	B32303

1X 2X B35036

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Drawing Name: SADDLE KIT

Job Number: 34955

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN451A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 64.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
16	AN4-51A	Bolt	M105810

11.0 AN515A

Bolt



Comment: Qty.: 32.0000 Each(s)/Unit Total : 128.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
32	AN5-15A	Bolt	M10594057X

12.0 AN536A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

BOLT

Pick:

Qty	Part Number	Description	Batch
2	AN5-36A	Bolt	M105906

13.0 AN542A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-42A	Bolt	M16762

14.0 AN543A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-43A	Bolt	M104118

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Job Number: 34955		Part Number: K10004
Job Number:		
Seq. #:	Machine Or Operation:	Description :
15.0	AN545A	Bolt
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Bolt Pick: Qty Part Number Description Batch 2 AN5-45A Bolt <i>M104746</i>		
16.0	AN960JD516	Washer
Comment: Qty.: 80.0000 Each(s)/Unit Total : 320.0000 Each(s) Washer Pick: Qty Part Number Description Batch 80 AN960JD516 Washer <i>M104156</i>		
17.0	AN9704	Washer
Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Washer Pick: Qty Part Number Description Batch 2 AN970-4 Washer <i>M105442</i>		
18.0	MS21042L4	Nut
Comment: Qty.: 18.0000 Each(s)/Unit Total : 72.0000 Each(s) Nut Pick: Qty Part Number Description Batch 18 MS21042L4 Nut <i>M1052054</i>		
19.0	MS21042L5	Nut
Comment: Qty.: 40.0000 Each(s)/Unit Total : 160.0000 Each(s) Nut Pick: Qty Part Number Description Batch 40 MS21042L5 Nut <i>M105430</i>		 <i>PC 7/11/07 (4)</i>
<i>+1 nut only in 1 kit</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 07/12/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Job Number: 34955		Part Number: K10004
Job Number:		
Seq. #:	Machine Or Operation:	Description :
20.0	QC4 	INSPECT 100% KITS FOR COMPLETENESS <i>7-11-12 (4)</i>
Comment: INSPECT KITS 100% FOR COMPLETENESS		
21.0	PACKAGING 1 	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>C</u> <u>7-11-12</u> <u>SQ</u> <u>(4X)</u>		
22.0	QC21 	FINAL INSPECTION/W/O RELEASE  <u>7-11-12</u> <u>(4)</u>
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion 		
<i>U 87.11.12</i>		

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector		
			Initial Chief Eng	Action Description Chief Eng	Sign & Date					

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DART

DESIGN DS	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. K10004	REV. C SHEET 1 OF 1
DATE 05.07.22		TITLE SADDLE KIT	SCALE NTS
A	00.06.01	NEW ISSUE	
B	00.11.22	ADD D2707-041 OPTION	
C	05.07.22	ADD D3428-3 PLACARD	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING LANDING GEAR INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 412	D412-652-011 D412-652-021
BELL 205/212/214	D205-594-011 D205-594-013 D205-594-015

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10004	D412-652-011 D412-652-021	D205-594-011 D205-594-013 D205-594-015	SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO. <i>34955</i>
D205-641-011	2	2	2	
D2570	32	32	32	
D2707-041 (OR D2968-041)	2	2	2	
D3428-3*	1	N/A	1	
D5951	2	2	2	
D5953	2	2	2	
D5955	2	2	2	
D5957	2	2	2	
AN4-51A	16	16	16	
AN5-15A	32	32	32	
AN5-36A	2	2	2	
AN5-42A	2	2	2	
AN5-43A	2	2	2	
AN5-45A	2	2	2	
AN960JD516	80	80	80	UNCONTROLLED COPY
**AN960JD1016	2	2	2	SUBJECT TO AMENDMENT
AN970-4	2	2	2	WITHOUT NOTICE
MS21042-4 (OR L4)	18	18	18	WORK ORDER
MS21042-5 (OR L5)	40	40	40	NO. <i>34955</i>

*REQUIRED WITH D205-594-011/-013/-015 INSTALLATIONS ON 214 AIRCRAFT ONLY

**REQUIRED WITH D2707-041 ONLY

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